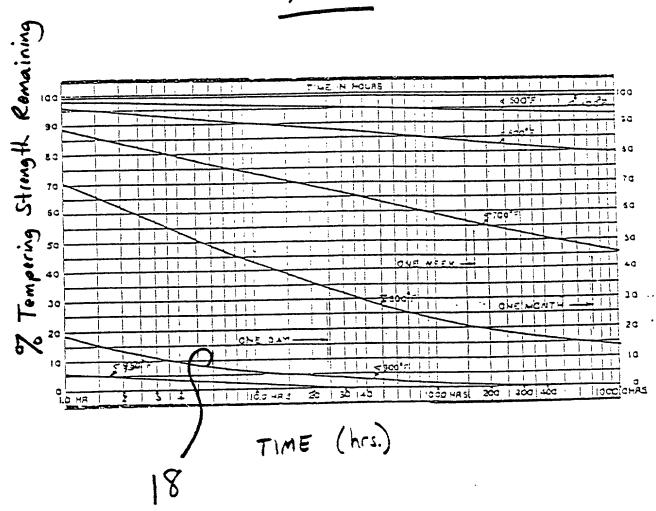
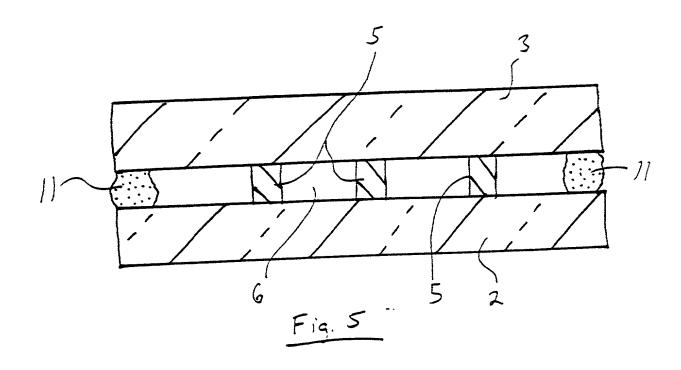
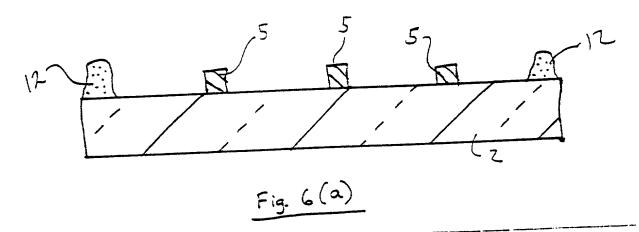
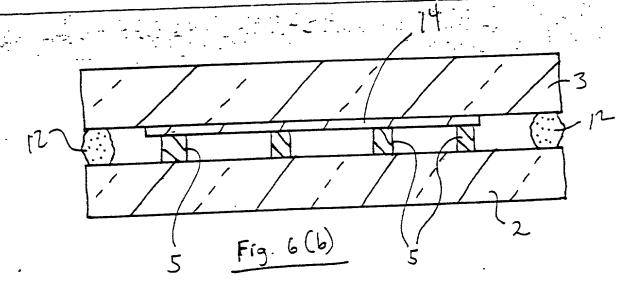


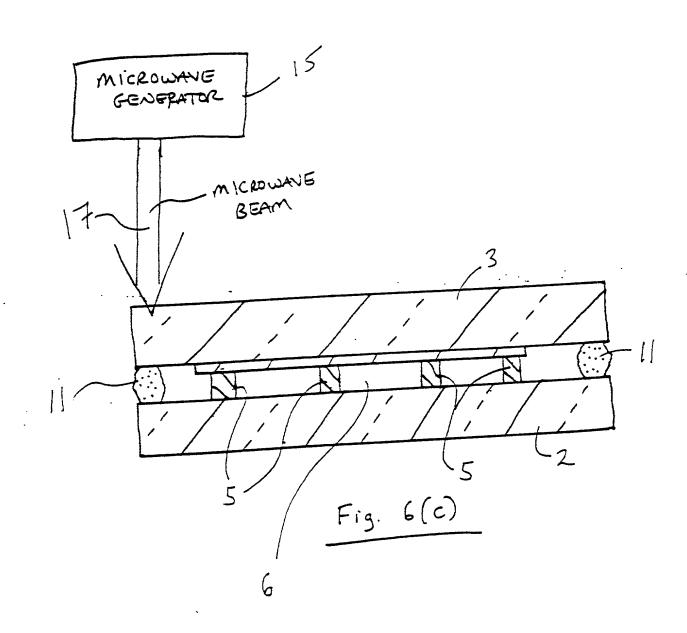
F16.3

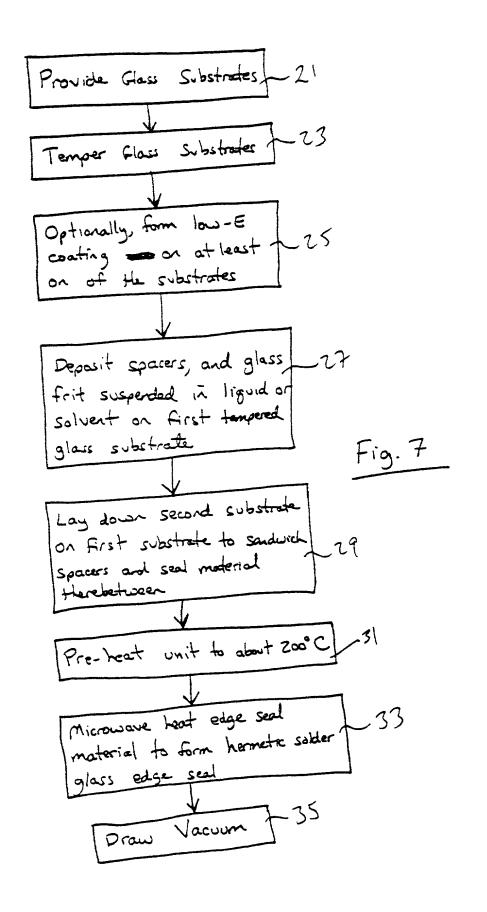


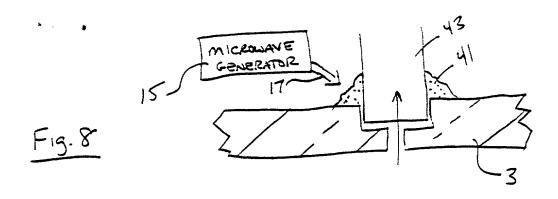












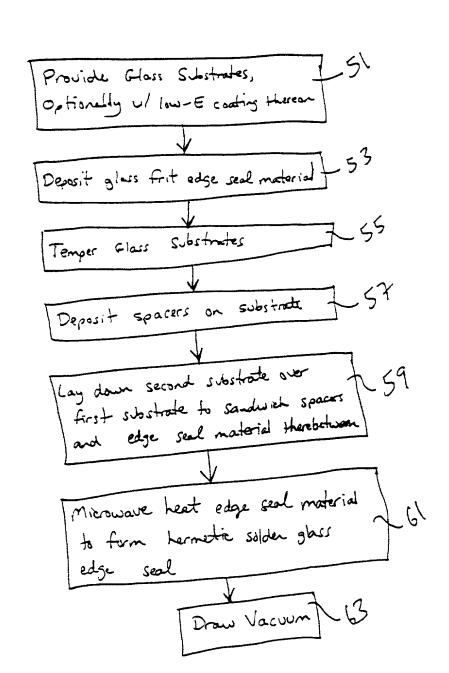
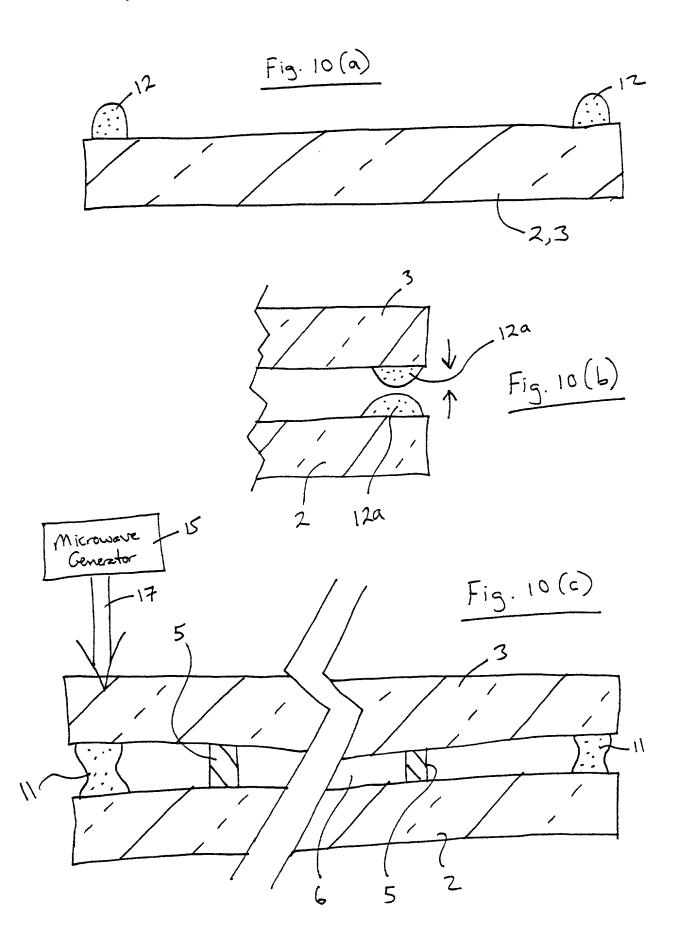


Fig. 9



Deposit Glass Frit for Edge Seal on First + Second Substrates Annealed Temper both annealed glass substrates w/ Glass Frit Seal material thereon 95 Sandwich pillars/spacers between tempered glass substrates Pre-Leat substrates (optional) Microwave heat edge seal material to join edge seal materal on each substrate to one another in order to form hermetic edge seal -101 Draw Vacuum

Fig. 11

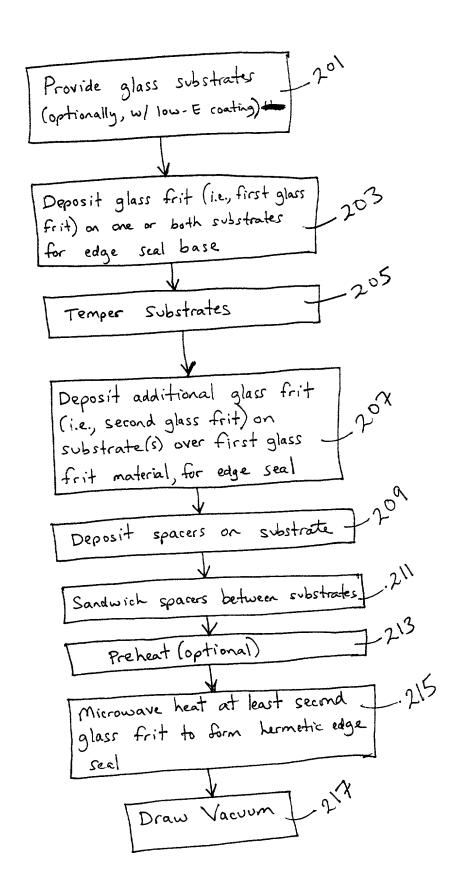


Fig. 12

